

SPLT

|                                         |  |              |          |
|-----------------------------------------|--|--------------|----------|
| DART AEROSPACE LTD                      |  | Work Order:  | 22261 B  |
| Description: Handle                     |  | Part Number: | D3330-15 |
| Dwg: D3330 Rev. A PAGE 7<br>RF 05.01.17 |  | Qty:         | 5        |
|                                         |  | Page 1 of 1  |          |

| Step | Location | Procedure                                                                                                                                              | By  | Date     | Qty |
|------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------|-----|----------|-----|
| 1    | DC       | Issue Traveler                                                                                                                                         | RF  | 05.01.17 | 10  |
| 2    | MFA      | Fabricate and Form handle as per Dwg D3330<br>Material: AISI 1018-1025 0.375" Round Bar (M1018-R0.375)<br>Identify as D3330-15<br>Batch: M16634 M15925 | CPL | 05-01-18 | 5   |
| 3    | QC5      | Inspect work to Step 2                                                                                                                                 | RF  | 05.02.15 | 5   |
| 4    | ST       | Identify and Stock                                                                                                                                     | CPL | 05-02-18 | 5   |
| 5    | AC       | Cost / part: .15                                                                                                                                       | S4C | 05-02-21 | 5   |
| 6    | DC       | Close W/O .15<br>Inspect Level 21                                                                                                                      | RF  | 05.02.23 | 5   |

| Rev | Date     | Change    | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A   | 05.01.13 | New issue | KJ/JLM     |          |

RELEASED  
11/15/17

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

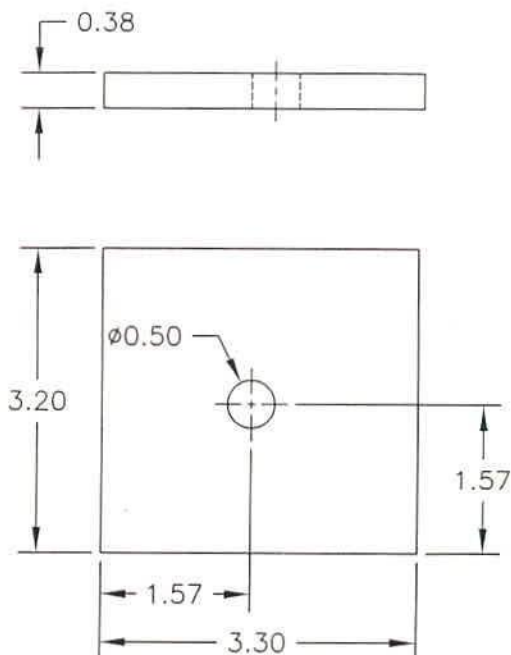
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

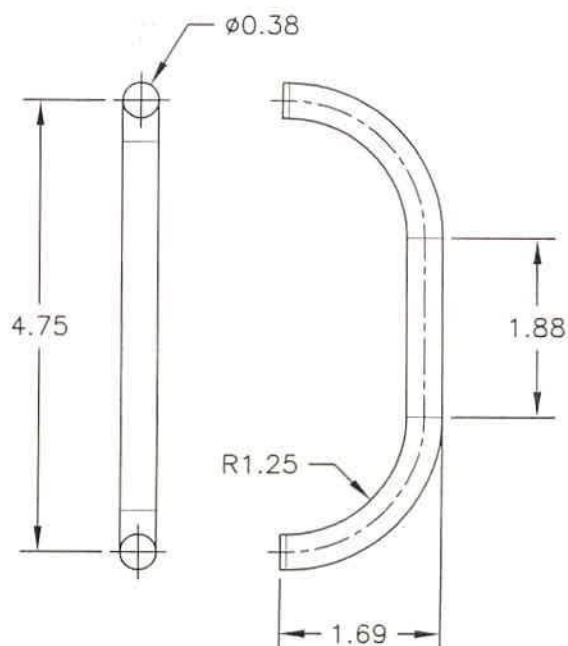
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



|                               |                                |                                                   |                        |
|-------------------------------|--------------------------------|---------------------------------------------------|------------------------|
| DESIGN<br><i>[Signature]</i>  | DRAWN BY<br><i>[Signature]</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED                       | DRAWING NO.<br>D3330                              | REV. A<br>SHEET 7 OF 9 |
| DATE<br>04.11.16              |                                | TITLE<br>FRAME WELDMENT                           | SCALE<br>1:1           |



1 D3330-9 TOP PLATE



2 D3330-15 HANDLE

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008, 0.375 STEEL (REF. DART SPEC. M1010-B0.375x3.500)
- 2) MATERIAL: AISI 1018-1025 ROUND BAR PER MIL-S-7097 (REF. DART SPEC. M1018-R0.375)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

PRELIMINARY ISSUE

SHOP COPY

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SUBMITTED FOR COMMENT

W. T. G. 17

NO. 22261

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## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jan 17, 2005  
01:31 pm

Work Order No : 0022261  
Project Name : D3330-15  
Project For :  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3330-15  
Description : Handle  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 01-17-05  
Est Finish Date :  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Margin : 0.000%  
Actual Margin : 0.000%  
  
\$0 Posted to Finished Goods

|                     | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost :     | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Engineering Hours : | 0.00      | 0.00   | 0.00   |        |         |
| Engineering Cost :  | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Production Hours :  | 0.00      | 0.00   | 0.00   |        |         |
| Production Cost :   | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Packaging Hours :   | 0.00      | 0.00   | 0.00   |        |         |
| Packaging Cost :    | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| OverHead Hours :    | 0.00      | 0.00   | 0.00   |        |         |
| OverHead Cost :     | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| CNC Hours :         | 0.00      | 0.00   | 0.00   |        |         |
| CNC :               | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Misc. Hours :       | 0.00      | 0.00   | 0.00   |        |         |
| Misc. :             | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Burden :            | 0.00      | 0.00   | 0.00   |        |         |
| Total Cost :        | 0.00      | 0.00   | 0.00   |        |         |
| Margin :            | 0.000     | 0.000  |        |        |         |
| Selling Cost :      | 0.00      | 0.00   |        |        |         |

|                          | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00      | 0.00   |
| Profits/(Loss) :         | 0.00      | 0.00   |